

Work Order ID 109053

Thursday, November 07, 2013 2:26:14 PM

109053

Page 1

Item ID: D2965

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Cap

Stop

NS2Start Date: 11/7/2013 Start Qty: 1.00 ***1***Required Date: 11/7/2013 Req'd Qty: 1.00 ***1***Reference: repaint *Rework*

Cust Item ID:

Customer:

Approvals: Process Plan: *MF*.Date: *11-07* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2965	Rev B								
210 *210* Powdercoat	Black Sandtex(Ref:43.5.7) per QSI005 4.3 <i>11/7/13</i> Memo	0.00							<i>1 - φ 11-7.</i>
Powder Coating	pull from stock d2965 x 1 b80089 scuff lightly and powdercoat black sandtex	0.00							<i>DAS 34 9-89</i>

220 *220* QC	QC3- Inspect Part Finish Memo	0.00							<i>1x φ 11 13/10/09</i>
Quality Control		0.00							

230 *230* Packaging	Identify as per dwg & Stock Location: <u>FP-001</u> Memo	0.00							<i>1x d 11 13/10/09</i>
Packaging	Memo	0.00							

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Page 2

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Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Cap

Stop

NS2

Start Date: 11/7/2013 Start Qty: 1.00

1

Required Date: 11/7/2013 Req'd Qty: 1.00

1

Reference: repaint

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center ID
240Operation
Description
QC21- Final Inspection - Work Order ReleaseSet Up/
Run Hours
0.00

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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240

QC

Quality Control

Memo

0.00

Handwritten signatures and dates are overlaid on the table header. A signature is written across the top row, and below it, the date '11/13/11' is written vertically. To the right, another signature is followed by the date '11-08'.

Picklist Print

Thursday, November 07, 2013 2:26:11 PM

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Work Order ID: 109053

Parent Item: D2965

Parent Item Name: Cap

Start Date: 11/7/2013

Required Date: 11/7/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: A00.05.31 New Issue EC

IPP Rev: Added Turning as per Rev B 06-12-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2965 Cap		Manufactured	No				Each	47.0000		1			

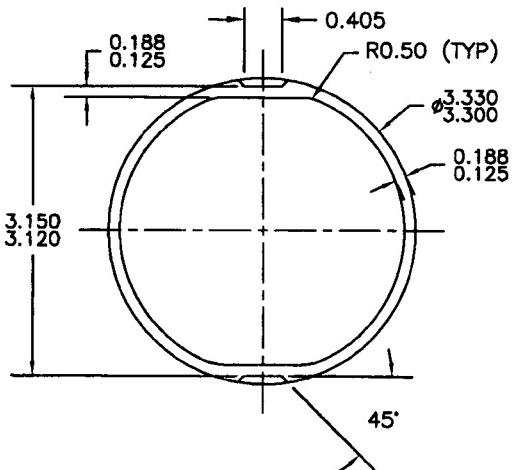
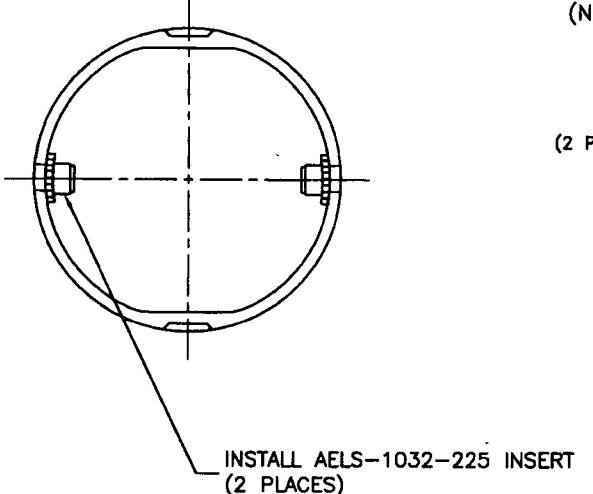
Location	Loc Qty	Loc Code
FP001 80089 99551	WF 13-14-07 14 33	_____ _____ _____

DART

RELEASED

06.12.12

DESIGN P/H	DRAWN BY P/H	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <input checked="" type="checkbox"/>	APPROVED <input checked="" type="checkbox"/>	DRAWING NO. D2965
DATE 06.11.01		SHEET 1 OF 2
A 00.02.24	NEW ISSUE	
B 06.11.01	ADD - 3 CAP	
		SCALE 1:2

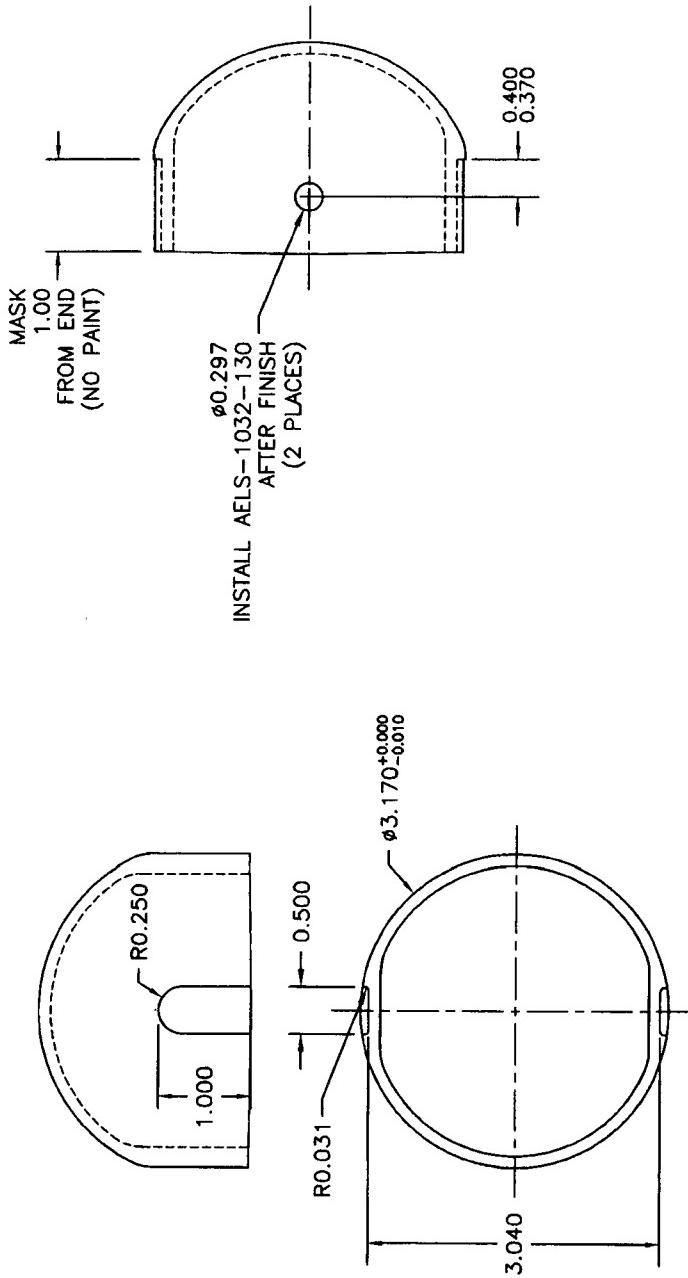
D2965 CASTING DETAILD2965 FINISH DETAILD2965 CAP

- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES

DART

DESIGN <i>A4</i>	DRAWN BY <i>A4</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2965
DATE 06.11.01		REV. B SHEET 2 OF 2 TITLE CAP SCALE 1:2

RELEASED

06.12.02 *[initials]*

D2965-3 FINISH DETAIL

D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

- D2965-3 CAP
- 1) MATERIAL: MAKE FROM D2965 CAP
 - 2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) ALL DIMENSIONS ARE INCHES